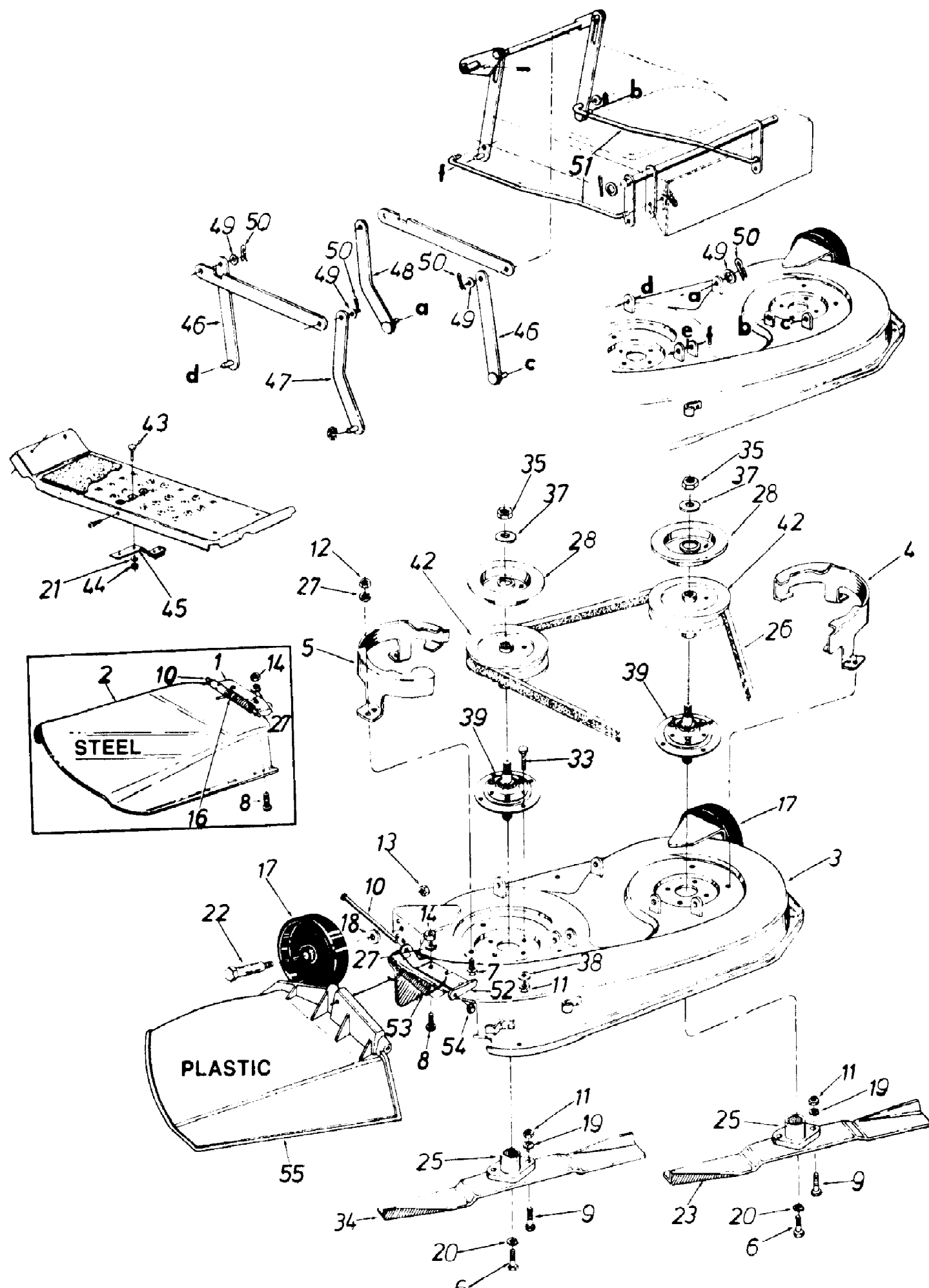


138-656-190 LT-12 (1989)
38" Deep Mowing Deck Assembly

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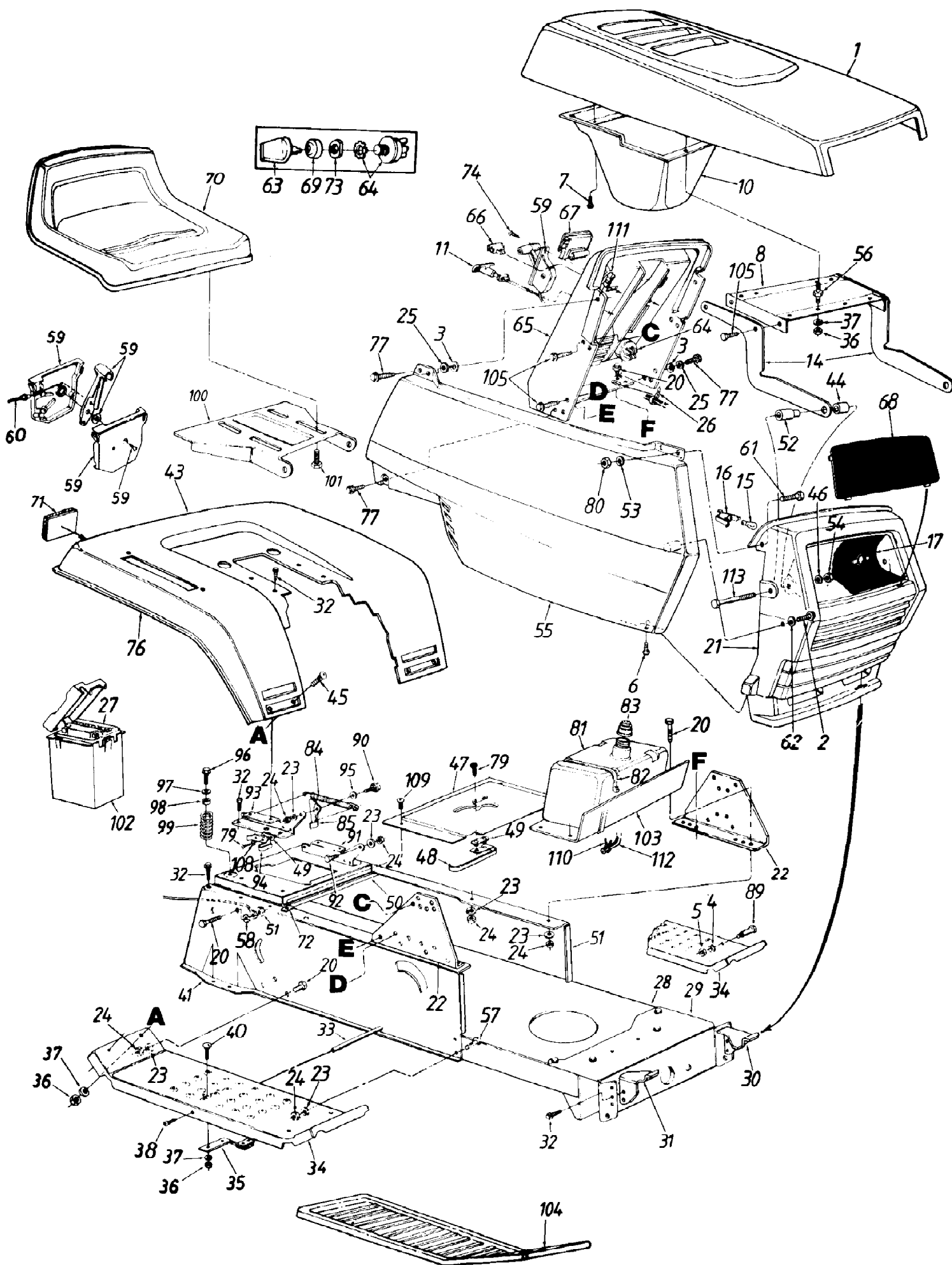
138-656-190 LT-12 (1989)
38" Deep Mowing Deck Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	16521	1		Chute Bracket (Steel)
2	16566	1	S	Chute Deflector (Steel)
3	16575A	1	S	38" Deep Deck Ass'y.
	801-6576	1	S	38" Deep Deck Ass'y. Comp. (For Service Only)
4	16607	1	S	Belt Guard Deck-L.H.
5	16608A	1	S	Belt Guard Deck-R.H.
6	710-0152	1	S	Hex Bolt 3/8-24 x 1.00"
7	710-0195	1	S	Hex Bolt 1/4-28 x .62"
8	710-0255	1	S	Truss Mach. Scr. 1/4-20 x .75"
9	710-0888	1	/P	Hex Bolt Special 5/16-24 x 1.0"
10	711-0792	1	S	Hinge Pin
11	712-0123	1	/P	Hex Nut 5/16-24 Thd.
12	712-0138	1	S	Hex Nut 1/4-28 Thd.
13	712-0181	1	S	Hex Top L-Nut 3/8-16 Thd.
14	712-0298	1	S	Hex Jam Nut 1/4-20 Thd.
16	732-0542	1	S	Torsion Spring
17	734-0973	1	/P	Deck Wheel-5"
18	736-0105	1	/P	Bell-Wash. .40" I.D. x .88" O.D.
19	736-0119	1	S	L-Wash. 5/16" I.D.'
20	736-0217	1	S	L-Wash. 3/8" I.D.-H.D.
21	736-0329	1	S	L-Wash. 1/4" I.D.
22	738-0373	1	S	Shld. Bolt .498" Dia. x 1.53"
23	742-0473A	1	S	High Lift Blade
25	748-0300	1		Blade Adapter
26	754-0329	1	S	5L V-Belt
27	736-0270	1	/P	Bell-Wash. 1/4" I.D.
28	09322	1		Brake Disc
33	710-1013	1	/P	Rib Neck Bolt 5/16-24 x 1.05" Lg.
34	742-0473A	1	S	High-Lift Blade
35	712-0318	1	/P	Hex Jam Nut 5/8-18 Thd.
37	736-0158	1	S	L-Wash. 5/8" I D
38	736-0119	1	S	L-Wash. 5/16" I.D.
39	717-0906	1	S	Blade Spindle Ass'y. Comp. (Incl. Ref. 33)
42	756-0486	1		5" Dia. Pulley
43	710-0134	1	/P	Carr. Bolt 1/4-20 x .62"
44	712-0287	1	S	Hex Nut 1/4-20 Thd.
45	761-0168	1	S	Blade Brake Ass'y
46	14804	1		Link Deck Hanger Ass'y
47	14800	1	S	Link Deck Hanger Ass'y. (Dog Leg)
48	15925	1		Link Deck Hanger Ass'y.-L.H.
49	736-0160	1	S	FI-Wash. .53" I.D. x .93" O.D.
50	714-0101	1	S	Inter. Cotter Pin .50" Dia.
51	711-0790	1	S	Stabilizer Rod
52	703-1693	1	S	Hinge Mtg. Brk.
53	732-0602	1	S	Torsion Spring
54	726-0106	1	S	Push Nut
55	731-1032	1	S	Chute Ass'y. Comp. (Plastic)

138-656-190 LT-12 (1989)
Body Assembly

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Body Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	731-1036	1		Hood
2	710-0896	1	/P	Hex Wash. B-Tap Scr. 1/4 x .62" Lg.
3	726-0233	1	/P	Bolt Retainer 1/4" I.D.
4	736-0169	1	S	L-Wash. 3/8" I.D.*
5	712-0798	1	/P	Hex Nut 3/8-16 Thd.*
6	710-0224	1	S	Truss Mach. AB-Tap Scr. #10 x .5" Lg.
7	710-0200	1		Hex Wash Hd. AB-Tap Scr. #8 x .5" Lg.
8	16903	1	S	Hood Plate
	738-0141	1	S	Shld. Bolt .437" Dia.
10	731-1073	1		Air Duct
11	746-0615A	1	/P	Choke Control 29" Lg.
14	16902	1		Hood Hinge
15	725-0963	1	S	Lamp
16	725-1058	1	S	Twist Lock-Lamp Socket
17	777-8516	1		Reflector-Headlight
20	710-0118	1	S	Hex Bolt 5/16-18 x .75" Lg.*
21	731-1037	1		Grille
22	17300	1		Dash Support Bracket
23	736-0119	1	S	L-Wash. 5/16" I.D.*
24	712-0267	1	S	Hex Nut 5/16-18 Thd.*
25	736-0176	1	S	FI-Wash. 1/4" I.D. x .93" O.D.
26	726-0240	1	S	Cable Tie
27	725-0514A	1	S	12 Volt Battery
28	15930B	1		Lower Frame
29	14619A	1		Front Pivot Brk't.
30	16713	1		Grille Mount Brk't.-L.H.
31	16712	1		Grille Mount Brk't.-R.H.
32	710-0726	1	/P	Hex Wash. Hd. AB-Tap Scr. 5/16 x .75" Lg.
33	738-0526	1		Running Board Rod
34	14604E	1		Running Board (R.H. & L.H.)
35	761-0168	1	S	Blade Brake Ass'y.
36	712-0287	1	S	Hex Nut 1/4-20 Thd.*
37	736-0329	1	S	L-Wash. 1/4" I.D.*
38	710-0323	1	/P	Truss Mach. Scr. 5/16-18 x .75" Lg.*
40	710-0134	1	/P	Carr. Bolt 1/4-20 x .62"
41	14602G	1	S	R.H. Side Frame
43	17324	1		Rear Fender
44	750-0755	1		Spacer .33" I.D. x .625" O.D.
45	710-0167	1	/P	Carriage Bolt 1/4-20 x .50" Lg.*
46	736-0278	1		FI-Wash. .328" I.D. x .68" O.D.
47	17286	1	S	Transmission Panel
48	725-0759	1	S	Reverse Safety Switch
49	726-0222	1	S	Insulator Nut Plate
50	17225	1		Hitch Plate
51	14603G	1		L.H. Side Frame
52	750-0754	1		Shld. Spacer .33" I.D.
53	736-0142	1	S	FI-Wash. .281" I.D. x .5" O.D.
54	712-0158	1	S	Hex Cent. L-Nut 5/16-18 Thd.
55	731-0938	1		Side Cover-R.H.
	731-0943	1		Side Cover-L.H. (Not Shown)
56	710-1034	1		Double Ended Stud 1/4-20 Thd.
57	710-0971	1		Truss Hd. Scr. 5/16-18 x 1.0" Lg.
58	736-0607	1		FI-Wash. 5/16" I.D.

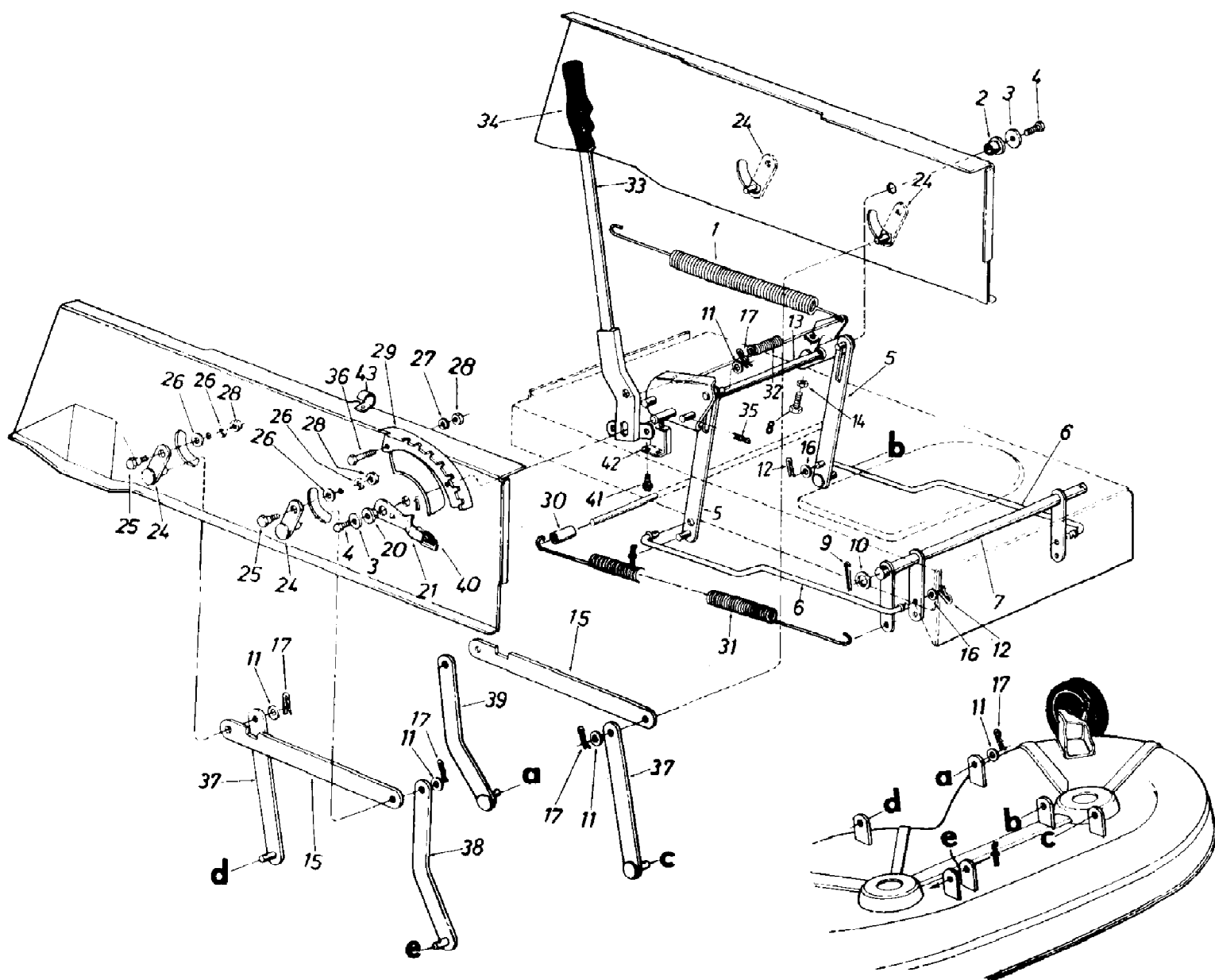
138-656-190 LT-12 (1989)
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Ref #	Part Number	Qty	S/P/F	Description
59	831-0823A	1	/P	Throttle Control Box Ass'y.
60	746-0501	1	/P	Throttle Control Wire 18.5" Lg.
61	710-0258	1	S	Hex Bolt 1/4-20 x .62" Lg.*
62	736-0173	1	/P	Fl-Wash. .281" I.D. x .73" O.D.
63	725-1341B	1	/P	Ignition Key
64	725-0267	1	S	Ignition Switch
65	731-0956	1		Dash Panel
66	725-0634	1	S	Light Switch
67	725-0925	1	S	Ammeter
68	731-1038	1	S	Lens
69	725-1347	1	/P	Ignition Switch Cap
70	757-0338	1	S	Seat Ass'y.
71	730-3000	1	S	Reflector
72	726-0139	1	/P	Speed Nut #10Z
73	725-1346	1	S	Ignition Switch Nut
74	710-0779	1	S	Truss Mach. AB-Tap Scr. #10 x .5" Lg.
76	731-0511	1	/P	Trim Strip-81"
77	710-0642	1	/P	Hex Wash. Hd. Tap Scr. 1/4 x.75" Lg.
79	710-0227	1	/P	Hex Wash. Hd. AB-Tap Scr. #8 x .50" Lg.
80	712-0291	1	S	Hex L-Nut 1/4-20 Thd.
81	751-0172	1	S	Fuel Tank
82	726-0209	1	/P	Cable Tie
83	723-0333	1	S	Fuel Cap Gauge
84	732-0581	1	S	Ext. Spring 5.31" Lg.
85	17239A	1	S	Seat Lift Brkt.
89	738-0145	1	S	Shoulder Bolt
90	738-0296	1	S	Shld. Bolt .437" Dia. x .268"
91	17243	1		Seat Pivot Brkt. Support-L.H.
92	738-0155	1	S	Shld. Bolt .437" Dia. x .162"
93	17244	1		Seat Pivot Brkt. Support-R.H.
94	725-1303	1	S	Spring Switch
95	736-0141	1	S	Spr.-Wash. .445" I.D.
96	710-0602	1	/P	Hex Wash. Hd. Tap Scr. 5/16-18 x 1 " Lg.
97	736-0159	1	S	Fl-Wash. .344" I.D.
98	722-0160	1		Bushing
99	732-0588	1		Compression Spring
100	15607D	1	S	Seat Pivot Bracket
101	710-0623	1	/P	Hex Tap Scr. 3/8-16 x .75"
102	731-0871A	1	S	Utility Box
103	14605	1		Gasoline Tank Support
104	731-0911	1		Foot Pad-L.H.
	731-0912	1		Foot Pad-R.H.
105	710-0599	1	/P	Hex Tap Scr. 1/4-20 x .5" Lg.
108	736-0426	1		Fiber Washer
109	710-0351	1	/P	Truss Mach. Tap Scr. #10 x .5" Lg.
110	726-0205	1	/P	Hose Clamp
111	712-0185	1		Speed Nut 1/4-20 Thd.
112	751-0535	1		Fuel Line
113	710-0176	1	/P	Hex Bolt 5/16-18 x 2.75"

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Deck Lift Assembly

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Deck Lift Assembly

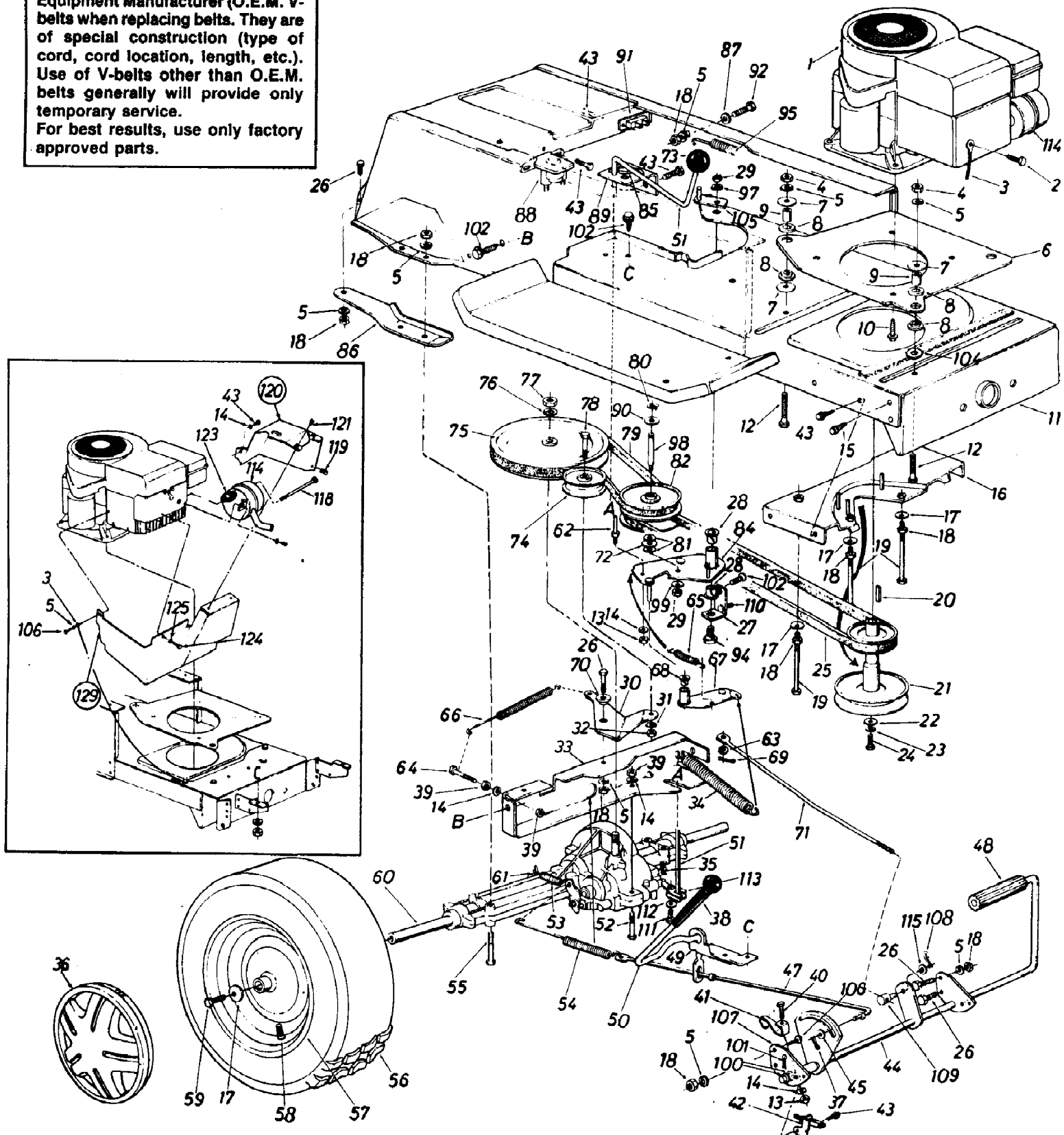
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Ref #	Part Number	Qty	S/P/F	Description
1	732-0307A	1	S	Extension Spring 11" Lg.
2	741-0313	1	S	Flange Bearing .634" I.D.
3	736-0231	1	S	Fl-Wash. .344" I.D. x 1.125"
4	710-0604	1	S	Hex Wash. Hd. 5/16-18 x .62" Lg.
5	14802A	1	S	Link Deck Lift Ass'y.
6	711-0790A	1	/P	Stabilizer Rod
7	16234A	1		Stabilizer Shaft Ass'y.
8	710-0602	1	/P	Hex Tap Scr. 5/16-18 x 1"
9	714-0470	1	S	Cotter Pin 1/8" Dia. x 11/4"
10	736-0156	1	/P	Fl-Wash. .635" I.D. x 1.12"
11	736-0160	1	S	Fl-Wash. .531" I.D. x .940"
12	714-0111	1	S	Cotter Pin 3/32" Dia.
13	17154A	1		Lift Shaft Ass'y.
14	712-3007	1	/P	Hex Jam Nut 5/16-18 Thd.
15	09735A	1		Connecting Rod
16	736-0117	1	S	Fl-Wash. .385" I.D. x .62"
17	714-0101	1	S	Inter. Cotter Pin 1/2" Dia.
20	748-0176	1		Flange Brg. .630" I.D.
21	732-0412A	1	S	Deck Lift-Down Stop
24	09721	1		Pivot Link Ass'y.
25	738-0140	1	S	Shld. Bolt .437" Dia. x .180" Lg. (5/16-18)
26	736-0425	1	S	Bell-Wash. .325" I.D. x .93" O.D.
27	736-0119	1	S	L-Wash. 5/16" I.D.
28	712-0267	1	S	Hex Nut 5/16-18 Thd.
29	16462	1		Index Brkt.
30	711-0425	1		Spacer .523" I.D. x .640" O.D. x 1.95" Lg.
31	732-0530	1		Ext. Spring 13.25" Lg.
32	732-0573	1		Ext. Spring
33	16465A	1	S	Lift Handle Ass'y.
34	720-0233	1	S	Grip (Lift Handle)
35	714-0145	1	S	Intern. Cotter Pin 3/8" Dia.
36	710-0118	1	S	Hex Bolt 5/16-18 x .75"
37		1		UNKNOWN
38		1		UNKNOWN
39		1		UNKNOWN
40	08540	1	/P	Knob
41	710-0351	1	/P	Hex AB-Tap Scr. #10 x .50"
42	725-0803B	1	/P	Safety Switch
43	726-0175	1	/P	Clamp

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IMPORTANT: Use only Original Equipment Manufacturer (O.E.M. V-belts when replacing belts. They are of special construction (type of cord, cord location, length, etc.). Use of V-belts other than O.E.M. belts generally will provide only temporary service. For best results, use only factory approved parts.



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Ref #	Part Number	Qty	S/P/F	Description
1		1		Engine
2	710-0258	1	S	Hex Bolt 1/4-20 x .62" Lg.
3	725-0976A	1	/P	Electric Ground Wire
4	712-0123	1	/P	Hex Nut 5/16-24 Thd.
5	736-0119	1	S	L-Wash. 5116" I.D.*
6	14791A	1		Engine Mounting Plate
7	736-0343	1	/P	FI-Wash. .320" I.D. x 1.25"
8	722-0153	1	S	Engine Mounting Grommet
9	750-0539	1	S	Spacer
10	710-0654A	1	/P	Hex Bolt 3/8-16 x 1.25" Lg.
11	15930B	1		Lower Frame Ass'y.
12	710-0158	1	S	Hex Bolt 5/16-24 x 1.25"
13	712-0287	1	S	Hex Nut 1/4-20 Thd.
14	736-0329	1	S	L-Wash. 1/4" I.D.*
15	710-0781	1		Hex Wash. Hd. AB-Tap Scr. 5/16" x.75" Lg.
16	15898	1		Belt Guard Brkt. Ass'y.
17	736-0242	1	/P	Bell-Wash. .345" I.D. x .88"
18	712-0267	1	S	Hex Nut 5/16-18 Thd.
19	710-0190	1	/P	Hex Bolt 5/16-18 x 4"
20	714-0114	1	S	Sq. Key 1/4" x 1/4" x 2.00"
21	756-0488	1	S	Engine Pulley
22	736-0322	1	/P	FI-Wash. 7/16" I.D. x 1.25"
23	736-0171	1	S	L-Wash. 7/16" I.D.*
24	710-0757	1	/P	Hex Bolt 7/16-20 x 1.50" Lg.
25	754-0280	1	S/F	Variable-Speed Belt
26	710-0118	1	S	Hex Bolt 5/16-18 x .75" Lg.
27	16553	1		Bearing Shaft Bracket Ass'y.
28	741-0295	1	S	Flanged Nyliner Brg. 518" I.D. x .88" Lg.
29	712-0241	1	/P	Hex Nut 3/8-24 Thd.
30	15891B	1	S	Idler Bracket
31	736-0169	1	S	L-Wash. 3/8" I.D.*
32	712-0241	1	/P	Hex Nut 3/8-24 Thd.*
33	15945E	1	S	Transaxle Support Brkt.
34	732-0459	1	S	Ext. Spring .94" O.D. x 6.7
35	714-0149B	1	S	Inter. Cott-Pin
36	734-1504	1	S	Hub Cap
37	714-0507	1	S	Cotter Pin 3/32" Dia. x .75"
38	720-0223	1		Grip-Black
39	712-0138	1	S	Hex Nut 1/4-28 Thd.
40	710-0597	1	/P	Hex Bolt 1/4-20 x 1.00" Lg.
41	732-0582	1		Switch Actuator
42	725-0577	1		Safety Switch
43	710-0599	1	/P	Hex Wash. Hd. S-Tap Scr. 1/4-20 x .50" Lg.
44	16235A	1		Clutch/Brake Pedal Ass'y.
45	736-0117	1	S	FI-Wash.
47	747-0519	1		Brake Rod 20.9" Lg.
48	735-0196	1	S	Foot Pad
49	15889B	1		Brake Lever Bracket
50	15888	1		Hill Holder Brake Handle
51	16430	1	S	Shift Lever Ass'y.
52	710-0559	1		Hex Bolt 1/4-28 x 1.75" Lg.*
53	732-0264	1	S	Ext. Spring .38" O.D. x 2.5"
54	732-0413	1		Ext. Spring .38" O.D. x 7.08"

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Ref #	Part Number	Qty	S/P/F	Description
55	710-0176	1	/P	Hex Bolt 5/16-18 x 2.75"
56	734-0817	1	/P/F	Wheel Ass'y. Comp.
	734-0448	1	/P/F	Tire Only
57	734-0603	1	S	Wheel Rim Only
58	734-0255	1	S	Air Valve (Service Only)
59	710-0627	1	/P	Hex Bolt 5/16-24 x .75" Lg.*
60	717-1050	1	S	Transaxle Complete
61	732-0454	1	S	Brake Return Spring Anchor
62	711-0768	1	S	Belt Guard Pin 1/4-20 Thd.
63	736-0275	1	S	Fl-Wash. .34" I.D. x .68" O.D.
64	710-0428	1		Hex Bolt 1/4-28 x 1.25" Lg.*
65	732-0568	1	S	Ext. Spring
66	732-0384	1	S	Ext. Spring .62" O.D. x 6.12"
67	16554A	1	S	Variable Speed Torque Brkt. Ass'y.
68	741-0419	1		Flanged Bearing
69	714-0507	1	S	Cotter Pin 3/32" Dia.*
70	748-0234	1	/P	Shoulder Spacer .27" Lg.
71	747-0530	1	S	Speed Control Link
72	741-0405	1	S	Truss Bearing .56 Dia. x 1.25"
73	720-0165	1	S	Ball Knob
74	756-0437	1	S	Fl-Idler Pulley 3.25" x .75"
75	756-0374	1	/P	1/2" "V"-Pulley 8.0" O.D. x .501 " I.D.
76	736-0921	1	S	L-Wash. 1/2" I.D.*
77	712-0922	1	/P	Hex Jam Nut 1/2-20 Thd.*
78	710-0539	1	/P	Hex Bolt 3/8-24 x 1.75" Lg.
79	754-0281	1	S/F	Variable Speed Belt
80	716-0114	1	S	Snap Ring .56" Dia.
81	736-0355	1	/P	Fl-Wash.
82	717-0800	1	S	Variable Speed Pulley Ass'y. 5" O.D.
84	16354B	1	S	Variable Speed Brkt. Ass'y.
85	732-0525	1		Comp. Spring-Clip
86	14770	1		Axle Support Brkt.-R.H.
	14769A	1	/P	Axle Support Brkt.-L.H. (Not Shown)
87	736-0231	1	S	Fl-Wash. .34 I.D. x 1.12 O.D.
88	725-0771	1	S	Solenoid
89	16429A	1		Shift Lever Bracket
90	736-0414	1	S	Teflon Washer .565" I.D.
91	725-0459	1	S	Circuit Breaker
92	710-0959	1	/P	Hex Bolt 5/16-18 x 1.50" Lg.
94	738-0755	1	S	Shld. Bolt 3/8-24 x 3.12" Lg.
95	732-0307	1	S	Ext. Spring .99" O.D. x 11"
97	736-0105	1	/P	Bell-Wash. .38" I.D. x .88"
98	738-0569	1	S	Shaft .56" Dia. x 3.875" Lg.
99	736-0331	1	/P	Bell-Wash. .39" I.D. x 1.12"
100	736-0256	1	S	Fl-Wash.
101	714-0111	1	S	Cotter Pin 3/32" Dia. x 1.0"
102	710-0604	1	S	Hex Wash. Hd. Scr. 5/16-18 0 x .62" Lg.
104	736-0362	1	/P	Fl-Wash. .32" I.D. x 1.25"
105	16067	1		Belt Guard
106	710-0323	1	/P	Truss Mach. Scr. 5/16-18 x .75" Lg.*
107	15835	1		Pedal Bracket
108	714-0507	1	S	Cotter Pin 3/32" Dia. x .75"
109	711-0198			

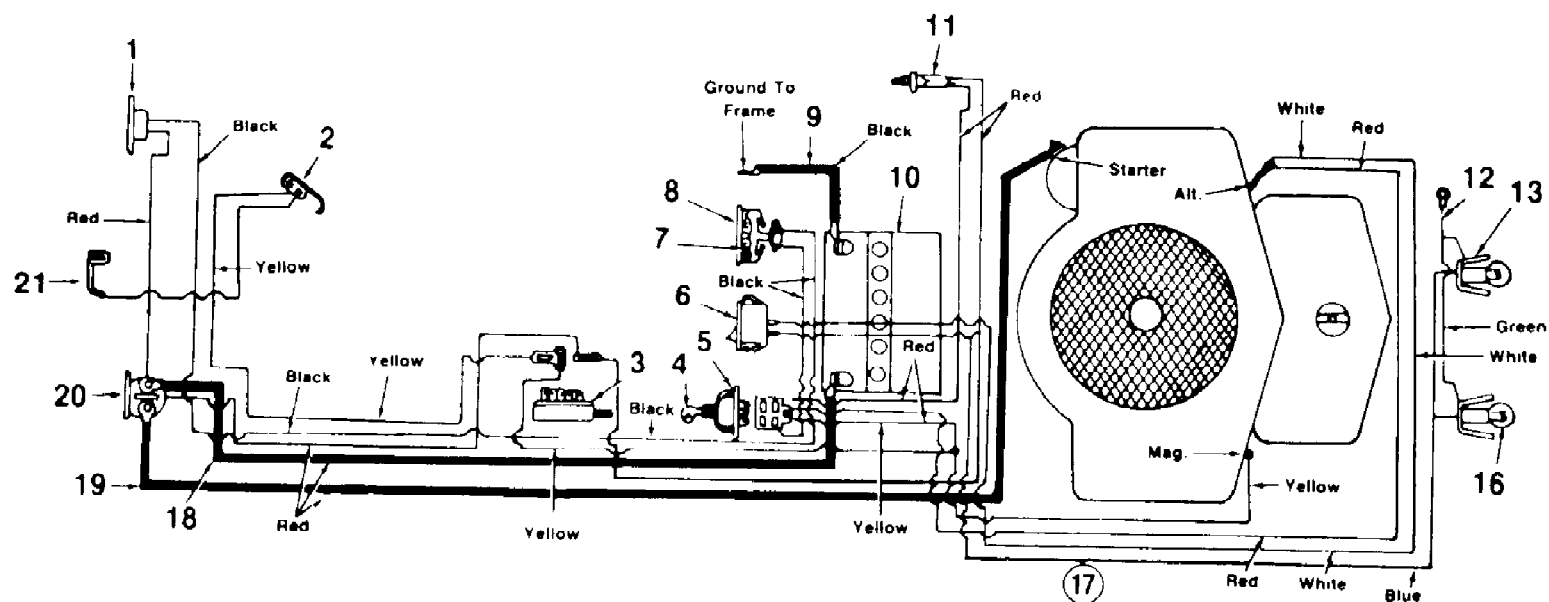
138-656-190 LT-12 (1989)
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Ref #	Part Number	Qty	S/P/F	Description
110	710-0376	1	/P	Hex Bolt 5/16-18 x 1.0" Lg.- 0 (Gr. 5)
111	710-0195	1	S	Hex Bolt 1/4-28 x .50" Lg.
112	736-0270	1	/P	Bell-Wash. .265" I.D. x .75"
113	16437	1		Shift Lever Link Ass'y.
114	751-0465	1	S	Muffler
115	736-0140	1	S	Fl-Wash. .385" I.D. x .62" O.D.
118	738-0636	1	S	Shld. Bolt 5/16-18 Thd.
119	712-0147	1	/P	Speed Nut #10-24 Thd.
120	16935	1	S	Muffler Heat Shield-L.H.
121	710-0224	1	S	Hex AB-Tap Scr. #10 x .5" Lg. Hex Bolt 1/4-20 x .85" Lg.
123	721-0208	1	S	Gasket
124	710-0294	1		Hex Bolt 1/4-20 x 3/8" Lg.
125	736-0175	1	S	Spr. Wash. .265" I.D. x .562" Spacer .28" I.D. x .5" O.D.
129	16936	1		Muffler Heat Shield-Front

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Electrical System

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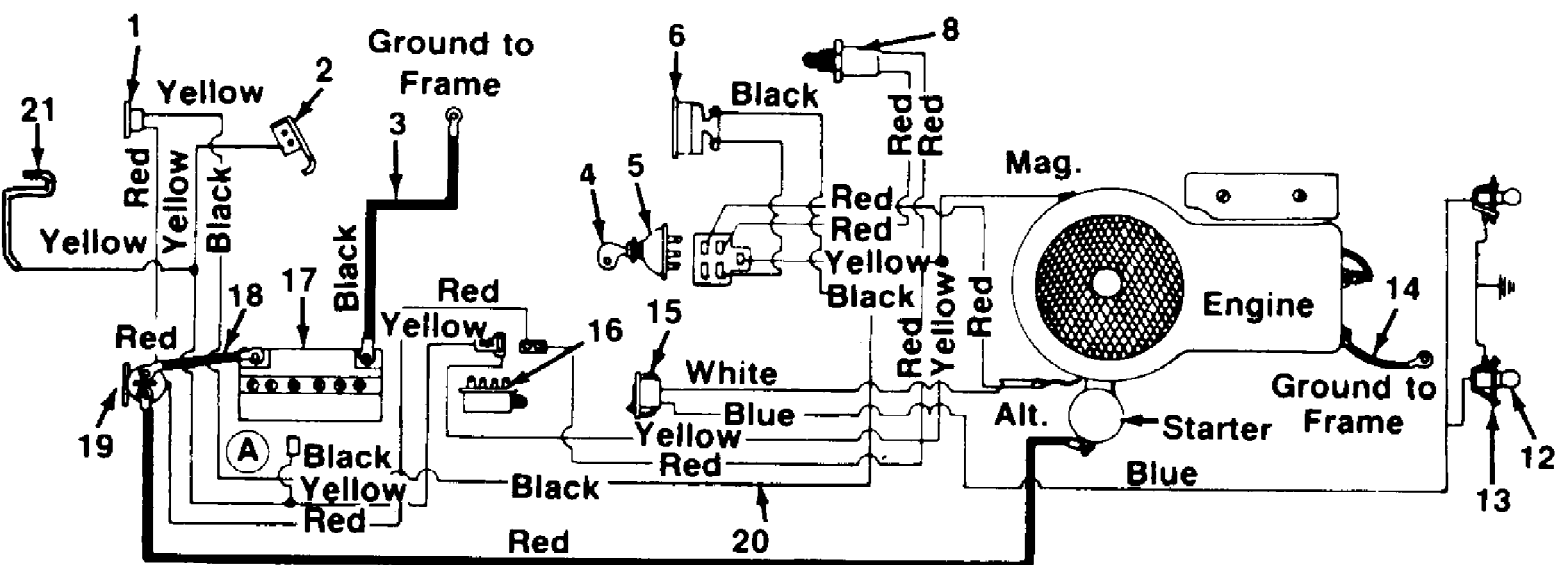
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Electrical System

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Ref #	Part Number	Qty	S/P/F	Description
1	725-0459	1	S	Circuit Breaker
2	725-0759	1	S	Spring Switch
3	725-0803B	1	/P	Safety Switch Dpst.
4	725-1341B	1	/P	Ignition Key
5	725-0267	1	S	Ignition Switch
6	725-0634	1	S	Headlight Switch
7		1		UNKNOWN
8	725-0925	1	S	Ammeter
9	725-0994	1	S	Ground Wire 14.0" Lg.
10	725-0453A	1	S	12 Volt Battery
11	725-0577	1		Safety Switch
12		1		UNKNOWN
13	725-1058	1	S	Socket
16	725-0963	1	S	Lamp
17	725-1314A	1		Wire Harness
18	725-1080	1		Electric Wire 27.0" Lg.
19	725-0562	1	S	Electric Wire 32.5" Lg.
20	725-0771	1	S	Solenoid
21	725-1303	1	S	Spring Switch

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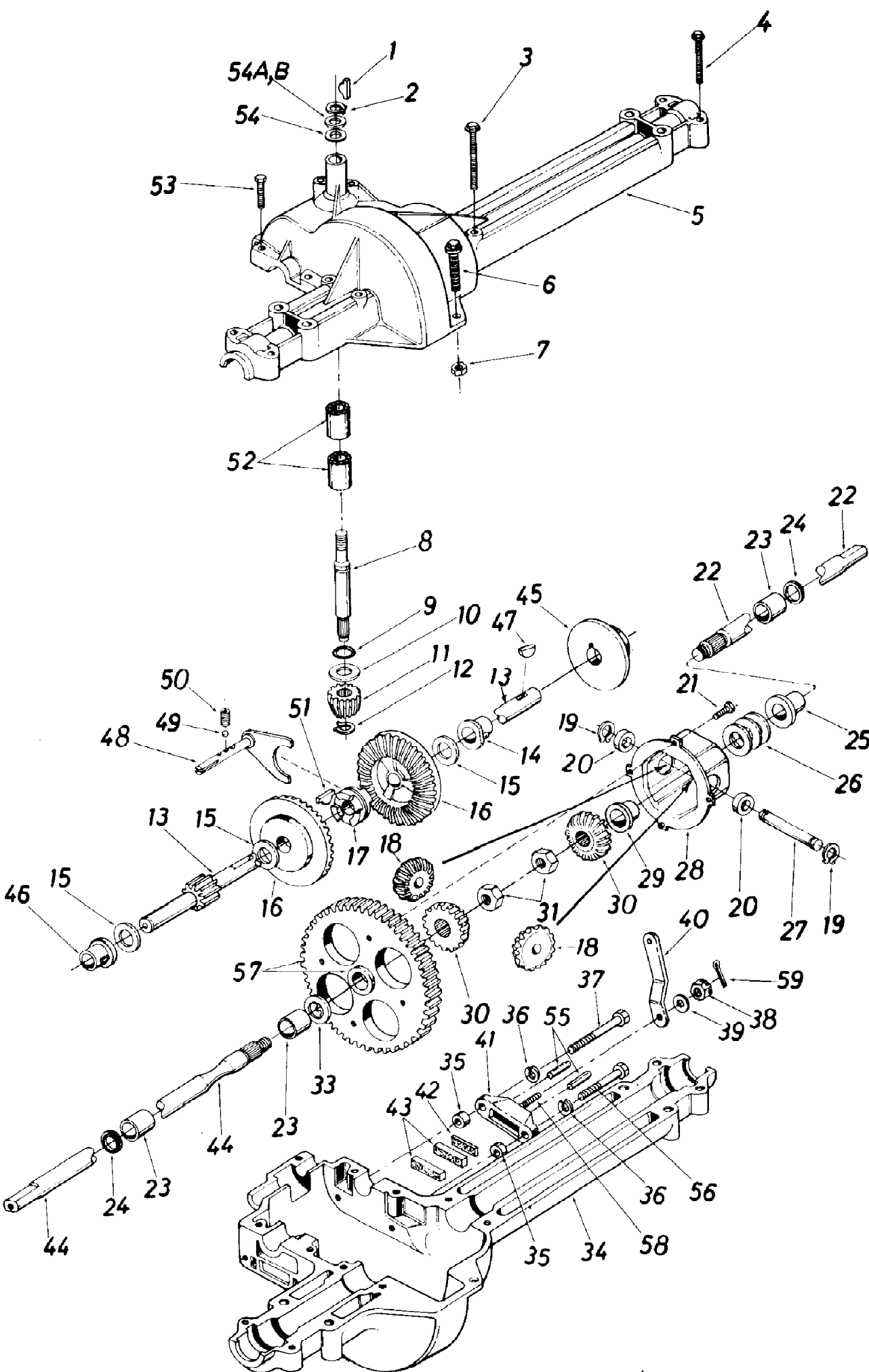
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Ref #	Part Number	Qty	S/P/F	Description
1	725-0459	1	S	Circuit Breaker
2	725-0759	1	S	Spring-Switch-Reverse
3	725-0977	1	S	Ground Wire 11.5" Lg.
4	725-0201	1	S	Ignition Key
5	725-0267	1	S	Ignition Switch
6	725-0925	1	S	Ammeter
8	725-0577	1		Safety Switch
12	725-0963	1	S	Lamp
13	725-1058	1	S	Socket
14	725-0976A	1	/P	Ground Wire 7.25" Lg.
15	725-0634	1	S	Light Switch
16	725-0803B	1	/P	Safety Switch
17	725-0514A	1	S	Battery
18	725-1351	1	S	Electric Wire 8.0" Lg.
19	725-0771	1	S	Solenoid
20	725-1308A	1	S	Wire Harness (B&S)
21	725-1303	1	S	Spring Switch

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Single Speed Transaxle Right Hand

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Single Speed Transaxle Right Hand

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Ref #	Part Number	Qty	S/P/F	Description
1	714-0129	1	S	#4 Hi-Pro Key 3/32 x 5/8" Dia.
2	716-0115	1	S	Snap Ring .625" Shaft
3	710-0854	1	S	Hex Bolt 1/4-20 x 1.75" Lg.
4	710-0809	1		Hex Bolt 1/4-20 x 1.25" Lg.
5	717-0764	1	S	Upper Housing
6	710-0642	1	/P	Hex FI-Bolt 1/4-20 x .75" Lg.
7	712-0287	1	S	Hex Nut 1/4-20 Thd.
8	717-0634	1	S	Input Shaft
9	721-0178	1	S	Square Seal 5/8" I.D.
10	736-0335	1	S	Thrust Washer 5/8" I.D. x 1.25" O.D.
11	717-0633	1	S	Pinion Input 14T
12	716-0108	1	S	Retaining Ring 7/16" Ext.
13	717-0758	1	S	Drive Shaft-R.H.
14	741-0336	1	S	Flange Brg. 5/8" I.D. x 3/4" Lg.
15		1		FI-Wash.
	736-0349	1	S	FI-Wash. 5/8" I.D. x 1.0" O.D. x .020 Thk.
	736-0336	1	S	FI-Wash. 5/8" I.D. x 1.0" O.D. x .030 Thk.
	736-0337	1	S	FI-Wash. 5/8" I.D. x 1.0" O.D. x .040 Thk.
16	717-0757	1		Bevel Gear 42T
17	717-0667	1	S	Clutch Collar
18	717-1020	1	/P	Miter Gear 15T-H.D.
19	716-0142	1	S	Snap Ring
20	717-0690	1	S	Thrust Bearing 1/2" I.D. x 1.0" O.D.
21	710-0862	1	S	Pan Head Scr. 1/4-20 x .50" Lg. w/Patch
22	717-1012	1		Axle R.H.
23	741-0340	1	S	Sleeve Bearing 3/4" I.D. x 1.0" Lg.
24	721-0179	1	S	Oil Seal 3/4" I.D.
25	741-0339	1	S	Flange Bearing 3/4" I.D. x 15/16" Lg.
26	736-0188	1	/P	FI-Wash. .760" I.D. x 1.49" O.D.
27	717-0673	1	S	Cross Shaft
28	717-0777	1	S	Differential Housing Ass'y.
29		1		Comes with Ref. 28
30	717-1019	1	S	Miter Gear-H.D.
31	712-0200A	1	/P	Hex Ins. L-Nut 1/2-20 Thd.
33	736-0351	1	S	FI-Wash. .75" I.D. x 1.5" O.D.
34	717-0761	1	S	Lower Housing
35	750-0555	1		Spacer .53" O.D. x 3/8" Lg.
36	736-0329	1	S	L-Wash. 1/4" I.D.
37	710-0886	1	S	Hex Bolt 1/4-20 x 1.50" Lg. (Grade 5)
38	712-0335	1	S	Castle Nut 5/16-24 Thd.
39	736-0371	1	/P	FI-Wash. .34" I.D. x .875" O.D.
40	717-0700	1	/P	Actuating Arm-R.H.
41	717-0679	1		Brake Yoke
42	717-0682	1	S	Puck Plate
43	717-0678	1	S	Brake Puck
44	717-1011	1		Axle L.H.
45	717-0677	1	/P	Brake Disc
46	741-0337	1	S	Flange Bearing 5/8" I.D. x 15/16" Lg.
47	714-0161	1	S	Woodruff Key 3/16 x 5/8 HT
48	717-0754	1	S	Shift Fork Ass'y.
49	741-0862	1	/P	Ball Detent .250" Dia.
50	732-0863	1	S	Spring Detent
51	714-0169	1	S	Woodruff Key 3/16 x 3/4" Dia. HT

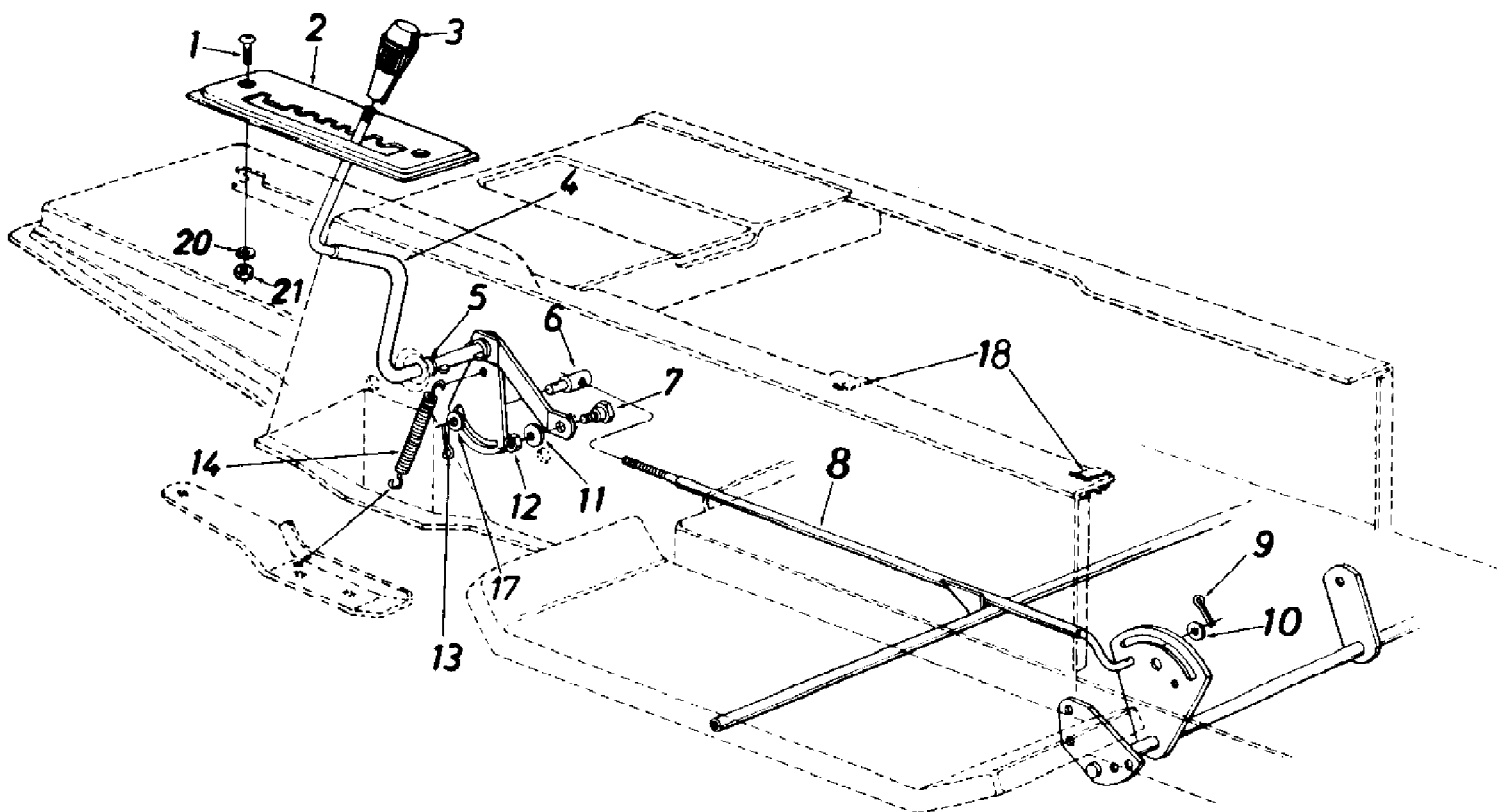
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Single Speed Transaxle Right Hand

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Ref #	Part Number	Qty	S/P/F	Description
52	741-0335	1	S	Needle Brg. 5/8" I.D. x 1/2"
53	710-0855	1	S	Hex Bolt 1/4-20 X 1.00" Lg.
54	736-0336	1	S	Fl-Wash. 5/8" I.D. x .030
54A	736-0337	1	S	Fl-Wash. 5/8" I.D. x .040
54B	736-0349	1	S	Fl-Wash. 5/8" I.D. x .020
55	741-0343	1	S	Actuating Pin 5/16" Dia.
56	710-0886	1	S	Hex Bolt 1/4-20 X 1.50" Lg. (Grade 5)
57	717-1059	1	S	Differential Gear 72T Ass'y. w/Bearing
58	717-0796	1	/P	Sq. Hd. Bolt 5/16-24 Thd.
59	1544-013	1	S	Cotter Pin 3/32" Dia. x .50"
	737-0148	1	S	Grease-Shell (10 oz.)

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Speed Selector Assembly

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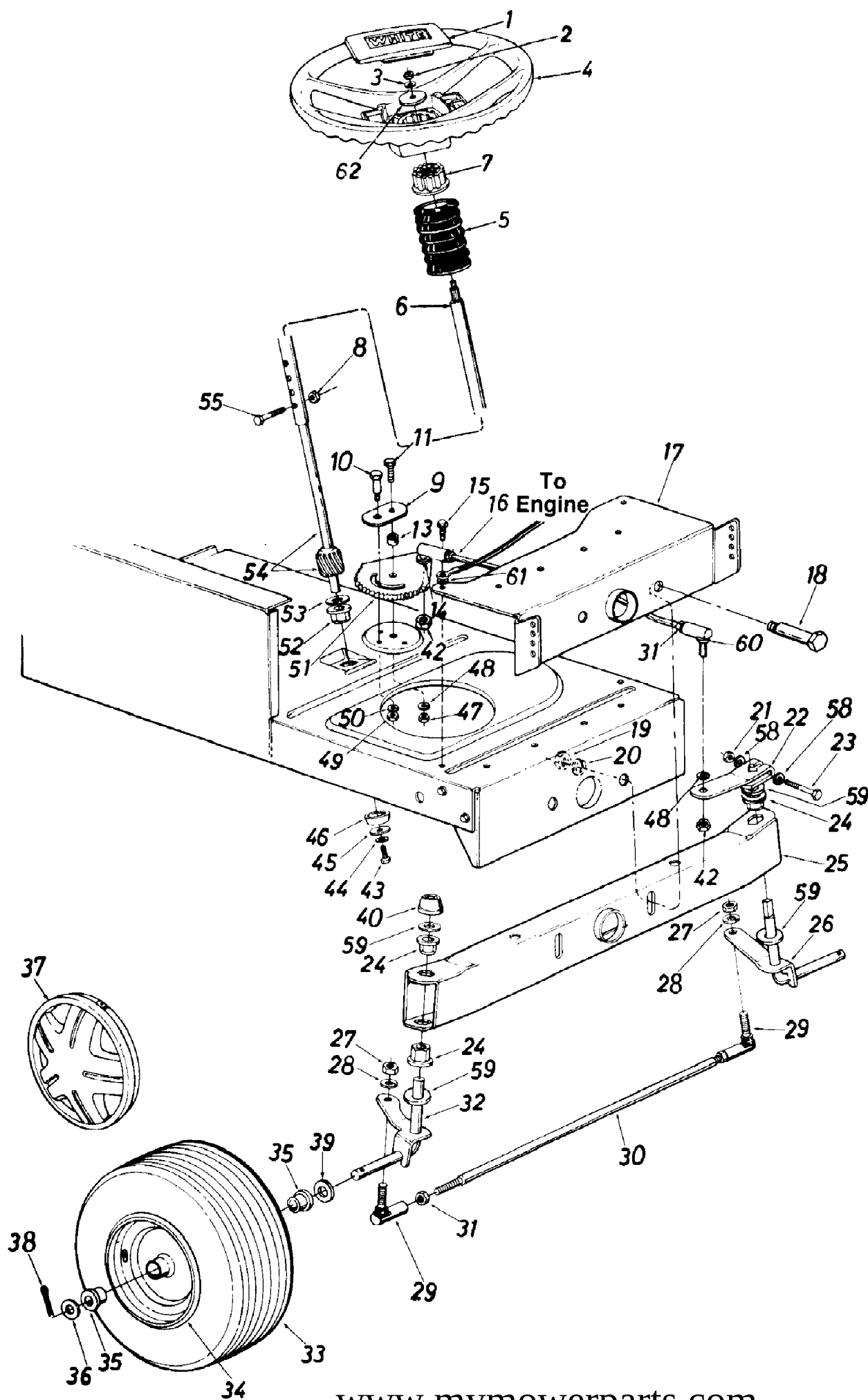
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Speed Selector Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	710-0924	1	/P	Truss Mach. Scr. 1/4-20 x .75" Lg.
2	16194	1	S	7-Speed Selector Plate
3	720-0218	1	/P	Shift Knob
4	16192	1	S	Speed Selector Cam Ass'y.
5	736-0192	1	S	Flat Washer .53" I.D. x .93"
6	711-0198	1	S	Ferrule 3/8-24 x .37" Dia.
7	738-0155	1	S	Shoulder Bolt .435" Dia. x .160
8	16355A	1		Speed Control Rod Ass'y.
9	714-0507	1	S	Cotter Pin 3/32" Dia. x .75"
10	736-0226	1	S	Fl-Wash. .469" I.D. x .88"
11	736-0119	1	S	L-Wash. 5/16" I.D.*
12	712-0267	1	S	Hex Nut 5/16-18 Thd.
13	714-0507	1	S	Cotter Pin 3/32 Dia. x .75"
14	732-0303	1	S	Spring
17	736-0140	1	S	Fl-Wash. .385" I.D. x .62"
18	726-0235	1		Speed Clip
20	736-0329	1	S	Lock Wash. 1/4" I.D.
21	712-0287	1	S	Hex Nut 1/4-20 Thd.

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Steering Assembly

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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
1	731-1039	1		Steering Wheel Insert
2	712-0237	1	S	Hex L-Nut 5/16-24 Thd.
3	736-0242	1	/P	Belleville Wash. .345" I.D.
4	731-0971	1		Steering Wheel
5	731-0954	1	S	Steering Bellow
6	16512	1		Steering Column Ass'y.
7	717-0935	1		Steering Wheel Adapter
8	712-0324	1	/P	Hex L-Nut 1/4-20 Thd.
9	17198	1	S	Retainer Plate
10	738-0141	1	S	Shoulder Bolt .437" Dia. x .35" Lg. 5/16-18 Thd.
11	710-0152	1	S	Hex Bolt 3/8-24 x 1.0" Lg. (Grade 5)
13	750-0535	1	S	Spacer .380" I.D. x .625" O.D. x .227"
14	736-0169	1	S	L-Wash. 318" I.D.
15	710-0726	1	/P	Hex Wash. Hd. Self-Tap Scr.
16	711-0788	1	S	Steering Drag Link
17	14619A	1		Front Pivot Brkt.
18	738-0527	1	S	Shoulder Bolt .498" Dia. x 2.04" Lg. 3/8-16 Thd.
19	712-0798	1	/P	Hex Nut 3/8-16 Thd.
20	736-0169	1	S	L-Wash. 318" I.D.
21	712-0237	1	S	Hex Cent. L-Nut 5/16-24 Thd.
22	16481	1	S	Steering Arm Front Axle
23	710-0772	1	/P	Hex Bolt 5/16-24 x 2.00" Lg. (Grade 5)
24	741-0225	1	S	Hex Flg. Brg. .634" I.D.
25	14608	1	S	Pivot Bar Ass'y.
26	16479	1	S	Front Axle Ass'y.-L.H.
27	712-0241	1	/P	Hex Nut 3/8-24 Thd.
28	736-0169	1	S	L-Wash. 3/8" I.D.
29	723-3018	1	S	Ball Joint 3/8-24 Thd.
30	711-0613	1		Tie Rod
31	712-0711	1	/P	Hex Jam Nut 3/8-24 Thd.
32	14650A	1	/P	Front Axle Ass'y.-R.H.
33	734-0863	1	S	Wheel Ass'y. Comp.
	734-0864	1	/P	Tire Only
34	734-0997A	1	S	Front Wheel Rim Only
	734-0255	1	S	Air Valve
	737-0146	1	S	Grease Fitting
35	741-0487	1	S	Flange Bearing
36	736-0285	1	/P	FI-Wash. .635" I.D. x 1.59" O.D.
37	734-1503	1	S	Hub Cap
38	714-0470	1	S	Cotter Pin 1/8" Dia. x 1.25" Lg.
39	736-0187	1	/P	FI-Wash. .640" I.D. x .24" O.D.
40	726-0214	1	/P	Push Cap 5/8" Dia. Rod
42	712-0711	1	/P	Hex Jam Nut 3/8-24 Thd.
43	710-0538	1	/P	Hex L-Bolt 5/16-18 x .62"
44	736-0119	1	S	L-Wash. 5/16" I.D.
45	736-0343	1	/P	FI-Wash. .33" I.D. x 1.25" O.D.
46	750-0532	1	S	Spacer (Plastic)
47	712-0241	1	/P	Hex Nut 3/8-24 Thd.
48	736-0169	1	S	L-Wash. 3/8" I.D.
49	712-0267	1	S	Hex L-Bolt 5/16-18 Thd.

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Steering Assembly

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Ref #	Part Number	Qty	S/P/F	Description
50	736-0119	1	S	L-Wash. 5/16" I.D.
51	717-0622	1	S	Steering Gear Segment
52	741-0225	1	S	Hex Flg. Brg. .634 I.D.
53	736-0187	1	/P	Fl-Wash. (Hardened)
54	738-0522A	1	/P	Steering Shaft Lower
55	710-0958	1	/P	Hex Bolt 1/4-20 x 1.31" Lg.
	710-0837	1		Oval Hd. Cr-Sunk Scr. #10 x 5/8" Lg.
58	736-0271	1	S	Wave Wash. .32" I.D. x .62"
59	736-0187	1	/P	Fl-Wash. (Hardened)
60	723-3018	1	S	Drag Link Ball Joint 3/8-24 Thd.
61	736-0607	1	/P	Ext. L-Wash. 5/16" I.D.
62	736-0418	1	S	Fl-Washer